



## CONTACT CEMENT

CA-150 • CA-151

### BRUSH & SPRAY GRADE INDUSTRIAL STRENGTH ADHESIVE

#### PRODUCT

**DESCRIPTION:** A spray grade contact adhesive formulated with a modified chloroprene synthetic rubber in a volatile solvent that resists water, heat, oil, grease and most chemical. A self-curing, air-drying contact cement for excellent bond strength, to be applied by brush, roller, trowel or spray.

**BASIC USES:** For industrial and construction use only, to bond decorative laminates, countertops, wood canvas, plywood, formica and many other similar and dissimilar materials.

#### PRODUCT

**ADVANTAGES:**

- \* Instant bond
- \* Brush and spray grade
- \* Permanent bond
- \* Resists humidity and oil
- \* Water resistant
- \* Heat resistant
- \* Super fast-drying
- \* Resists most chemicals

#### TECHNICAL DATA

<b>Percent Solids:</b>	16.14 ± 1% by weight 10.60 ± 1% by volume	<b>Color:</b>	Natural clear (CA-150) Red (CA-151)
<b>Weight / Gallon:</b>	6.63 ± 0.5 lbs.	<b>Viscosity:</b>	225 – 250 cps.
<b>Specific Gravity:</b>	0.7959	<b>Coverage:</b>	170 sq. ft./gal.
<b>Open Time:</b>	Up to 30 minutes	<b>Flash Point:</b>	< 20°F TCC
<b>Drying Time:</b>	10–15 minutes	<b>Shelf Life:</b>	One year
<b>Type of Adhesive:</b>	Chloroprene rubber	<b>Sizes:</b>	55 gallons 5 gallons
<b>Thinning:</b>	Not normally recommended, but if necessary, use LANCO® <i>Lacquer Thinner LT-102</i> .		

**Surface Preparation:** Surfaces to be bonded must be clean, dry and free of contaminants such as dirt, oil and grease films.

**Application Instructions:** For best results, follow these steps:

- (1) Stir thoroughly. Apply at temperatures above 65°F (18°C).
- (2) Surfaces must be clean, dry and free from loose or foreign matter.
- (3) Apply *LANCO® Contact Cement* to both surfaces and allow ten to fifteen minutes to dry. Avoid excessive drying.
- (4) Align parts exactly before pressing surfaces together; repositioning is impossible once contact is made.
- (5) Press parts firmly together by hand or mechanical roller.
- (6) Keep container tightly closed when contact cement is not in use. Avoid storage at temperatures above 100°F (38°C) or over six months.

**Danger/Warning:** Use only with adequate ventilation. Ventilation must be sufficient to limit exposure below M.S.D.S. limits.

**Limitation:** This product must not be used in any fully constructed home or non-industrial building.

**Caution:** Contains petroleum distillates, acetone, toluene, M.E.K. (methyl ethyl ketone), heptane and hexane. Flammable vapors may cause flash fire. Before applying, extinguish pilot lights, shut off electrically operated appliances and eliminate other sources of flame or sparks and leave off until area is clear of vapors. Do not smoke. Close container tightly after each use. Provide adequate ventilation during application and drying cycle.

**Notice:** The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.

**M.S.D.S:** Available upon request.