



CONTACT CEMENT

CA-302

HIGH SOLIDS BRUSH GRADE INDUSTRIAL ADHESIVE

PRODUCT

DESCRIPTION: A contact adhesive formulated with a modified chloroprene synthetic rubber in a volatile solvent that resists water, heat, oil, grease and most chemicals. A self-curing, air-drying high solids contact cement for excellent bond strength, to be applied by brush, roller or trowel.

BASIC USES: For industrial and construction use only, to bond decorative laminates, countertops, wood, canvas, plywood, formica, and many other similar and dissimilar materials.

PRODUCT

ADVANTAGES:

* Fast-drying	* Strong bond
* Dry film is flame resistant	* Permanent bond
* Extra viscous	* Resists water, heat, oil, grease and most chemicals
* For brush application	

TECHNICAL DATA

Percent Solids:	21.09 ± 1% by weight 14.28 ± 1% by volume	Color:	Clear
Weight / Gallon:	6.82 ± 0.5 lbs.	Viscosity:	850-900 cps
Specific Gravity:	0.8187	Coverage:	150–200 sq. ft./gal.
Open Time:	Up to 30 minutes	Flash Point:	< 20°F TCC
Drying Time:	10–15 minutes	Shelf Life:	One year
Type of Adhesive:	Chloroprene rubber	Sizes:	55 gallons 5 gallons 2 gallons
Thinning:	Not normally recommended, but if necessary, use <i>LANCO® Lacquer Thinner LT-102</i>		

Surface Preparation: Surfaces to be bonded must be clean, dry and free of contaminants such as dirt, oil and grease films.

Directions: For best results, follow these steps:

- (1) Stir thoroughly. For best results, apply at temperatures above 65°F (19°C).
- (2) Surface must be clean, dry and free from loose or foreign matter.
- (3) Apply to both surfaces and allow ten to fifteen minutes to dry. Avoid excessive drying.
- (4) Align parts exactly before pressing surfaces together; repositioning is impossible once contact is made.
- (5) Press parts firmly together by hand or mechanical roller.
- (6) Keep container tightly closed when contact cement is not in use. Avoid storage temperatures above 100°F (38°C) or over six months.

Danger/Warning: Use only with adequate ventilation. Ventilation must be sufficient to limit exposure below M.S.D.S. limits. Eye irritation and dizziness are indications of overexposure. Refer to *LANCO*® Material Safety Data Sheet.

Limitation: This product must not be used in any fully constructed home or non-industrial building.

Caution: Contains petroleum distillates, acetone, toluene/ toluol, M.E.K. (methyl ethyl ketone), heptane and hexane. Flammable vapors may cause flash fires. Before applying, extinguish pilot lights, shut off electrically operated appliances and eliminate other sources of flame or sparks and leave off until area is clear of vapors. Do not smoke. Close container tightly after each use. Provide adequate ventilation during application and drying cycle.

Notice: The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.

M.S.D.S.: Available upon request.