



# TECHNICAL DATA SHEET

## CONTACT CEMENT

### CA-372

CONSUMER GRADE ADHESIVE  
(Meets CPSC Specification 16 CFR Part 1302)

#### PRODUCT

**DESCRIPTION:** A premium grade high flash point and easy to apply contact cement designed specially for the do-it-yourself market. A self-curing, air-drying contact cement for excellent bond strength, to be applied by brush, roller or trowel.

**BASIC USES:** Instantly forms a strong bond between dissimilar materials such as plastic, laminates, plywood, hardwood, leather, metal, glass, cork and many more.

#### PRODUCT

**ADVANTAGES:**

* Moisture resistant	* Instant bond
* Heat resistant	* Excellent coverage
* Water resistant	* Permanent bond
* For brush, roller or trowel application	* Easy to spread

#### TECHNICAL DATA

<b>Percent Solids:</b>	16.32 ± 1% by weight 11.99 ± 1% by volume	<b>Color:</b>	Natural Clear
<b>Weight / Gallon:</b>	7.40 ± 0.5 lbs.	<b>Viscosity:</b>	1200–1500 cps
<b>Specific Gravity:</b>	0.889	<b>Coverage:</b>	150–200 sq.ft./gal.
<b>Open Time:</b>	Up to 55 minutes	<b>Flash Point:</b>	< 20°F TCC
<b>Drying Time:</b>	20–30 minutes	<b>Shelf Life:</b>	One year
<b>Type of Adhesive:</b>	Chloroprene rubber	<b>Sizes:</b>	1 gallon 1 quart 1 pint 4 ounces
<b>Thinning:</b>	Not normally recommended, but if necessary, use LANCO® Lacquer Thinner LT-102		

**Surface Preparation:** Surfaces to be bonded must be clean, dry and free of contaminants such as dirt, oil and grease films.

**Application Instructions:** for best results, follow this procedure:

- (1) Stir thoroughly. For best result, apply at temperature above 65°F (18°C).
- (2) Surfaces must be clean, dry and free from loose or foreign matter.
- (3) Apply to both surfaces and allow twenty to thirty minutes to dry. Avoid excessive drying.
- (4) Align parts exactly before pressing together; repositioning is impossible once contact is made.
- (5) Press parts firmly together by hand or mechanical roller.
- (6) Keep container tightly closed when contact cement is not in use. Avoid storage at temperatures above 100°F (38°C) or over six months.

**Danger/Warning:** Use only with adequate ventilation. Ventilation must be sufficient to limit exposure below M.S.D.S. limits.

**Caution:** Contains petroleum distillates, acetone, toluene/ toluol, M.E.K. (methyl ethyl ketone), heptane and hexane. Flammable vapors may cause flash fires. Before applying, extinguish pilots lights, shut off electrically operated appliances and eliminate other sources of flame or sparks and leave off until areas is clear of vapors. Do not smoke. Close container tightly after each use. Provide adequate ventilation during application and drying cycle.

**Notice:** The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.

**M.S.D.S.:** Available upon request.