



# TECHNICAL DATA SHEET

## **SUPER CEMENT™ CA-203 CONTACT ADHESIVE**

### **PRODUCT**

**DESCRIPTION:** A solvent-based contact adhesive for use with leather, fabric, glass, metal, plastic laminates, automotive trims and decorative panels. Specially formulated for industrial and construction use. Apply by brush, roller or trowel.

**BASIC USES:** Recommended for bonding similar and dissimilar materials such as fabric, leather, metal, glass, wood, plastic laminates, automotive trim and many more. This adhesive is excellent for shoe repair. Not recommended for vinyl.

### **PRODUCT**

**ADVANTAGES:**

* Extra strength	* Stronger bond
* Instant bond	* Water resistant
* One coat application	* Permanent bond

### **TECHNICAL DATA**

<b>Percent Solids:</b>	20.00 ± 1% by weight 14.00 ± 1% by volume	<b>Color:</b>	Natural / clear
<b>Weight / Gallon:</b>	6.90 ± 0.5 lbs.	<b>Viscosity:</b>	650 – 950 cps.
<b>Specific Gravity:</b>	0.8283	<b>Coverage:</b>	220 sq. ft./gal.
<b>Open Time:</b>	Up to 30 minutes	<b>Flash Point:</b>	< 20°f TCC
<b>Drying Time:</b>	10–15 minutes	<b>Shelf Life:</b>	One year
<b>Type of Adhesive:</b>	Chloroprene rubber	<b>Sizes:</b>	55 gallons 5 gallons 1 gallon 1 quart
<b>Thinning:</b>	Not normally recommended, but if necessary, use <i>LANCO® Lacquer Thinner LT-102</i>		

**Surface Preparation:** Surfaces to be bonded must be clean, dry and free of contaminants such as dirt, oil and grease films.

**Directions:** Stir thoroughly. For best results, apply when temperature is above 65°F (19°C).

- (1) Clean surfaces to be bonded as per above instructions.
- (2) Apply to both surfaces to be bonded and allow ten to fifteen minutes to dry. *Avoid excessive drying.*
- (3) Align parts exactly before pressing both surfaces together. Repositioning is impossible once contact is made.
- (4) Press parts firmly together by hand or mechanical roller.
- (5) Keep container tightly closed when product is not in use.  
Avoid storage at temperatures above 100°F (38°C) or storage over six months.

**Danger/Warning:** Use only with adequate ventilation. Ventilation must be sufficient to limit exposure below M.S.D.S. limits.

**Caution:** Contains petroleum distillates, acetone, toluene/toluol, methyl ethyl ketone (M.E.K.), heptane and hexane. Flammable vapors may cause flash fires. Before applying, extinguish pilot lights, shut off electrically operated appliance and eliminate other sources of flame or sparks and leave off until area is clear of vapor. Do not smoke. Close container tightly after each use. Provide adequate ventilation during application and drying cycle.

**Notice:** The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.

**M.S.D.S.:** Available upon request.