



INDUSTRIAL CONTACT CEMENT CA-152 • CA-153 PREMIUM SPRAY GRADE ADHESIVE

PRODUCT

DESCRIPTION: A premium spray grade contact adhesive formulated with a modified chloroprene synthetic rubber in a volatile solvent that resist water, heat, oil and most chemicals. A self-curing, air-drying high solids contact cement for excellent bond strength.

BASIC USES: For industrial and construction use only. Instantly forms a strong bond between similar and dissimilar materials such as wood, leather, foam, synthetic rubber, decorative laminates, countertops and plywood.

PRODUCT

ADVANTAGES:

- * Instant bond
- * Spray grade
- * Permanent bond
- * Increase in bond strength over time
- * Water resistant
- * Heat resistant
- * Super fast-drying

TECHNICAL DATA

Percent Solids:	18.63 ± 1% by weight 12.51 ± 1% by volume	Color:	Natural (CA-152) Red (CA-153)
Weight / Gallon:	6.69 ± 0.5 lbs.	Viscosity:	250–300 cps
Specific Gravity:	0.803	Coverage:	200 sq. ft./gal.
Open Time:	Up to 30 minutes	Flash Point:	< 20°F TCC
Drying Time:	10–15 minutes	Shelf Life:	One year
Type of Adhesive:	Chloroprene rubber	Sizes:	55 gallons 5 gallons 2 gallons
Thinning:	Not normally recommended, but in necessary, use <i>LANCO® Lacquer Thinner LT-102</i> .		

Surface Preparation: The surface to be bonded must be clean, dry and free of contaminants such as dirt, oil and grease films.

Application Instructions: For best results, follow this procedure:

- (1) Stir thoroughly. For best results, apply at temperatures above 65°F (59°C).
- (2) Surface must be clean, dry and free from loose or foreign matter.
- (3) Apply adhesive to both surfaces and allow ten to fifteen minutes to dry. Avoid excessive drying.
- (4) Align parts exactly before pressing surfaces together. Repositioning is impossible once contact is made.
- (5) Press parts firmly together by hand or mechanical roller.
- (6) Keep container tightly closed when *LANCO® Industrial Contact Cement* is not in use. Avoid storage at temperatures above 65°F (59°C) or over six months.

Limitation: This product must not be used in any fully constructed home or non-industrial building.

Danger/Warning: Use only with adequate ventilation. Ventilation must be sufficient to limit exposure below M.S.D.S. limits.

Caution: Contains petroleum distillates, acetone, toluene/toluol, M.E.K. (methyl ethyl ketone), heptane and hexane. Flammable vapors may cause flash fires. Before applying, extinguish pilot lights, shut off electrically operated appliances and eliminate other sources of flame or sparks and leave off until area is clear of vapors. Do not smoke. Close container tightly after each use. Provide adequate ventilation during application and drying cycle.

Notice: The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.

M.S.D.S.: Available upon request.