



INDUSTRIAL CONTACT CEMENT

CA-274

RED HIGH SPEED SPRAY GRADE ADHESIVE

PRODUCT

DESCRIPTION:

A high strength, contact adhesive formulated with a modified chloroprene synthetic rubber in a volatile solvent that resist water, heat, oil and most chemicals. A self-curing, air-drying contact cement for excellent bond strength. Specially formulated to be used in machines with multiple spray guns.

BASIC USES:

For industrial and construction use only. Instantly forms a strong bond between similar and dissimilar materials such as wood, leather, foam, laminates and synthetic rubber.

PRODUCT

ADVANTAGES:

- * Instant bond
- * Heat resistant
- * Spray grade
- * Bond strength increases over time
- * Water resistant
- * Permanent bond
- * Super fast drying

TECHNICAL DATA

Percent Solids:	16.85 ± 1% by weight 11.29 ± 1% by volume	Color:	Red
Weight / Gallon:	6.68 ± 0.5 lbs.	Viscosity:	200 – 225 cps
Specific Gravity:	0.8019	Coverage:	175 sq. ft./gal.
Open Time:	Up to 30 minutes	Flash Point:	< 20°F TCC
Drying Time:	10–15 minutes	Shelf Life:	One year
Type of Adhesive:	Chloroprene rubber	Sizes:	55 gallons 5 gallons
Thinning:	Not normally recommended, but if necessary, use <i>LANCO® Lacquer Thinner LT-102</i>		

Surface Preparation: Surfaces to be bonded must be clean, dry and free of contaminants such as dirt, oil and grease films.

Directions: For best results, follow these steps:

- (1) Stir thoroughly. For best results, apply at temperatures above 65°F (19°C).
- (2) Surfaces must be clean, dry and free from loose or foreign matter.
- (3) Apply to both surfaces and allow ten to fifteen minutes to dry. Avoid excessive drying.
- (4) Align parts exactly before pressing surfaces together; repositioning is impossible once contact is made.
- (5) Press parts firmly together by hand or mechanical roller.
- (6) When contact cement is not in use keep container tightly closed. Avoid storage at temperatures above 100°F (38°C) or over six months.

Limitation: This product must not be use in any fully constructed home or non-industrial building.

Danger/Warning: Use only with adequate ventilation. Ventilation must be sufficient to limit exposure below M.S.D.S. limits.

Caution: Contains petroleum distillates, acetone, toluene/ toluol, M.E.K. (methyl ethyl ketone), heptane and hexane. Flammable vapors may cause flash fires. Before applying, extinguish pilot lights, shutt off electrically operated appliances and eliminate other sources of flame or sparks and leave off until area is clear of vapors. Do not smoke. Close container tightly after each use. Provide adequate ventilation during application and drying cycle.

Notice: The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.

M.S.D.S.: Available upon request.