



HM1962-7 Edgebanding Hot Melt

Basis: Ethylene - Vinyl Acetate (EVA)

Technical Data: Viscosity (mPas/cPs): approx. 60,000 at 130°C (266°F) Brookfield-Thermosel
approx. 40,000 at 140°C (284°F)
approx. 30,000 at 150°C (302°F)
Density (g/ml): approx. 1.3 (10.8 lbs./gal)
Softening Point: Color: approx. 90°C (194°F) Ring & Ball
20 - natural; 21 white

Characteristics: Low viscosity hot melt with fast melting properties, long open time and good color and heat stability in the melt.

Applications: Designed for contour edgebanding of PVC, paper, and polyester at low application temperatures and at very slow feed speeds.

Direction for use: Application Temp: 130-150°C (266-302°F) in the melt

Feed Speed: roller application: 5-20 m/min (15-60 ft/min)

The structure of the edge material and working conditions may influence the bond.

Cleaning: Preliminary cleaning while hot by scraping with a spatula.

Storage: May be stored for 12 months after date of shipment, in properly closed original containers, cool and dry (15-25°C).

Packaging: In plastic bags of 44 lbs. (20 kgs) net.

Remarks: For further information concerning handling, transport and disposal, please refer to the Material Safety Data Sheet. Our information on this data sheet is based on test results from our laboratories as well as on experience gained in the field by our customers. It can, however, not cover all parameters for each specific application and is therefore not binding for us. The information given in this leaflet represents neither a performance guarantee nor a guarantee of properties, nature, condition, state or quality. No liability may be derived from these indications nor from the recommendations made by our free technical advisory service.