



HOT MELT ADHESIVE™ HM-0811-7 magazines

DESCRIPTION:

Bookbinding hot melt for spine of books with special coatings, and for magazines
For high speed machines , flexible at low temperatures , short open time, fast cutting properties, fiber tear over
different papers, for conventional equipment.

PROPERTIES:

Pellets
EVA copolymer
Excellent adhesion over substrates with and without coating
Flexible

TECHNICAL DATA

Viscosity: @ 170° C (Brookfield RVT Sp.27) 7000mPa.s
@ 150° C (Brookfield RVT Sp.27) 12000mPa.s

Colour: white

Open time: Fast (5s)

Fusion Temperature°C: 87°

Application properties:

- Uniform pressure
- In case of long periods without working the equipment decrease temperatura to 30°C-40°C.
- Do not use over 190°C.



TECHNICAL DATA SHEET

- Do not mix with other products
Application Temperature

Applicator roller: 160°C-180°C
Tank temperatures: 140°C-160°C
Application system: roller, extrusion, injection

Package: Pellets boxes 50 pounds in racks of 1500 pounds

Storage: Warehouse dry and fresh in its original box.

Cleaning: Purge with paraffine

Safety information

FDA approved over:
Sección 175.105 de 21 CFR.