



**INDUSTRIAL ADHESIVE
PI – 304**

WATER PROOF GLUE LAP ADHESIVE

DESCRIPTION: Water based PVA glue lap adhesive, waterproof for corrugated carton manufactured with injection application.

BASIC USES: Carton waterproof boxes to be glued lap with injection system.,

ADVANTAGES:

Short drying time
No toxic
Low cost
No flammable

Flexible film
High yield

Technical data

Solids:47%+-1

**Ignition:Non
flammable**

**Borax reaction:
Coagulates**

**Drying time:20-
25 seconds**

Polymer:PVA

**Viscosity:1300-
1500cps @ 80F**

Ph 4-5



TECHNICAL DATA SHEET

Non toxic and non flammable adhesive.

Substrate preparation : Out of dust, grease and fungi, non dirty, clean.

Application: Injection, do not dilute.

Warning: As of our understanding the technical information is right and precise. However it is customer responsibility to make the necessary and right tests according with the application.

M.S.D.S.: By requirement..