



**INDUSTRIAL ADHESIVE  
PI – 380**

**WATER PROOF GLUE LAP ADHESIVE**

**DESCRIPTION:** Water based PVA glue lap adhesive, waterproof for corrugated carton manufactured with injection application.

**BASIC USES:** Carton waterproof boxes to be glued lap with injection system.,

**ADVANTAGES:**

Short drying time  
No toxic  
Low cost  
No flammable

Flexible film  
High yield

**Technical data**

**Solids:40%+-1**

**Ignition:Non  
flammable**

**Borax reaction:  
Coagulates**

**Drying time:27  
seconds**

**Polymer:PVA**

**Viscosity:1000-  
1200cps**

**Ph 4-5**



# TECHNICAL DATA SHEET

**Non toxic and non flammable adhesive.**

**Substrate preparation :** Out of dust, grease and fungi, non dirty, clean.

**Application:** Injection, do not dilute.

**Warning:** As of our understanding the technical information is right and precise. However it is customer responsibility to make the necessary and right tests according with the application.

**M.S.D.S.:** By requirement..