



Durabind™ WA-703

Multi-Purpose Clear Padding Adhesive

Description:

Durabind™ is a flexible, ready-to-use cold compound adhesive. This super fast grabbing and setting adhesive specifically formulated for padding stack of papers to create notepads. Adheres to most paper finishes and papers can be torn off individually.

Product Advantages:

- Ready to use
- Non-toxic and low V.O.C. (volatile organic compound)
- Easy to apply
- Fast setting
- Dries clear
- Flexible

Uses:

Durabind™ is used most often to create notepads. It will glue paper sheets together to make promotional notes pads, office forms, applications books or coupon payment books. For padding all types of paper from tissue to cardboard including the safeties, cover stock, parchments, etc.

Storage Information:

Protect from freezing; store in a cool, dry place at room temperature. Product must be used within one year of purchase.

Product Data:

Product Type:	Polyvinyl Acetate
Finish color:	Clear
Solids (%):	54 ± 2% by weight 52 ± 2% by volume
Weight/Gallon:	9.02 ± 0.05 lb. (4.09 ± 0.02 kg.)
Drying Time: Tack Free:	15-30 minutes
Final Cure:	60 minutes* <i>*depending on moisture levels.</i>
Sizes:	55 gallons 5 gallons 1 gallon
Viscosity:	5,900-6,100 CPS
Ph:	5 ± 2%
VOC:	<5 g/L

Notice: The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.

S.D.S.: Available upon request.

Method of Application:

Step 1: Trim Paper to the desire size.
Step 2: Set back hardboard at the end of each pad.
Step 3: Press firmly the stack of paper with a padding press. Tap the stack of paper sharply.
Step 4: Apply Lanco® Durabin™ uniformly with a brush on the desire edge.
Step 5: Apply a second coat or as many as needed and let dry.
Step 6: Make a paper strip or fabric and glue strip onto stack if needed.
Step 7: Let it Dry.
Step 8: Cut excess of dry glue with a padding knife.

Pressure:

Appropriate clamp pressure is essential for a successful bond. Parts must remain under pressure of about 100 psi, which is generally adequate. Apply pressure for best bond.

Danger/Warning:

Caution: Close container tightly after each use. Provide adequate ventilation during application and drying cycle.

Warning! Keep out of reach of children. Do not take internally.
For chemical emergency call ChemTrec 1-800-424-9300 (USA) or 1-703-527-3887 (International).

Limitations & more information:

Read Safety Data prior to use.
Go to www.lancopaints.com.
Protect from freezing.

